MATERIAL SAFETY DATA SHEET

SECTION 1  PRODUCT AND COMPANY IDENTIFICATION

PRODUCT
Product Name:   DF-2000 SOLVENT
Product Description:  Isoparaffinic Hydrocarbon
MSDS Number:  13334

Intended Use:  Dry cleaning Fluid (see also Section 11)

COMPANY IDENTIFICATION
Supplier:  IMPERIAL OIL CHEMICALS DIVISION
240 4th Avenue S.W.
CALGARY, ALBERTA,  T2P 3M9     Canada

24 Hour Environmental / Health Emergency Telephone  1-866-232-9563
Transportation Emergency Phone Number  1-866-232-9563
Product Technical Information  1-800-663-4109

SECTION 2  COMPOSITION / INFORMATION ON INGREDIENTS

Reportable Hazardous Substance(s) or Complex Substance(s)

<table>
<thead>
<tr>
<th>Name</th>
<th>CAS#</th>
<th>Concentration*</th>
<th>Acute Toxicity</th>
</tr>
</thead>
<tbody>
<tr>
<td>NAPHTHA (PETROLEUM), HYDROTREATED HEAVY</td>
<td>64742-48-9</td>
<td>100 %</td>
<td>None</td>
</tr>
</tbody>
</table>

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

SECTION 3  HAZARDS IDENTIFICATION

This material is considered to be hazardous according to regulatory guidelines (see (M)SDS Section 15).

PHYSICAL/CHEMICAL EFFECTS
Combustible. Material can release vapours that readily form flammable mixtures. Vapour accumulation could flash and/or explode if ignited. Material can accumulate static charges which may cause an ignition.

HEALTH EFFECTS
Repeated exposure may cause skin dryness or cracking. If swallowed, may be aspirated and cause lung damage. May be irritating to the eyes, nose, throat, and lungs.

NFPA Hazard ID:  Health:  1   Flammability:  2   Reactivity:  0
HMIS Hazard ID:  Health:  1   Flammability:  2   Reactivity:  0

NOTE:  This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.
SECTION 4  FIRST AID MEASURES

INHALATION
Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

SKIN CONTACT
Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse.

EYE CONTACT
Flush thoroughly with water. If irritation occurs, get medical assistance.

INGESTION
Seek immediate medical attention. Do not induce vomiting.

NOTE TO PHYSICIAN
If ingested, material may be aspirated into the lungs and cause chemical pneumonitis. Treat appropriately.

SECTION 5  FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA
Appropriate Extinguishing Media: Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish flames.

Inappropriate Extinguishing Media: Straight streams of water

FIRE FIGHTING
Fire Fighting Instructions: Evacuate area. Prevent run-off from fire control or dilution from entering streams, sewers or drinking water supply. Fire-fighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

Unusual Fire Hazards: Combustible. Hazardous material. Firefighters should consider protective equipment indicated in Section 8.

Hazardous Combustion Products: Smoke, Fume, Incomplete combustion products, Oxides of carbon

FLAMMABILITY PROPERTIES
Flash Point [Method]: >61°C (142°F) [ASTM D-93]
Flammable Limits (Approximate volume % in air): LEL: 0.7 UEL: 5.3
Autoignition Temperature: 335°C (635°F)

SECTION 6  ACCIDENTAL RELEASE MEASURES

NOTIFICATION PROCEDURES
In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable
PROTECTIVE MEASURES
Avoid contact with spilled material. Warn or evacuate occupants in surrounding and downwind areas if required, due to toxicity or flammability of the material. See Section 5 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for advice on the minimum requirements for personal protective equipment. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.

SPILL MANAGEMENT
Land Spill: Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Stop leak if you can do so without risk. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material. Prevent entry into waterways, sewer, basements or confined areas. A vapour-suppressing foam may be used to reduce vapour. Use clean non-sparking tools to collect absorbed material. Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers. Large Spills: Water spray may reduce vapour, but may not prevent ignition in enclosed spaces. Recover by pumping or with suitable absorbent.

Water Spill: Stop leak if you can do so without risk. Eliminate sources of ignition. Warn other shipping. Remove from the surface by skimming or with suitable absorbents. If the Flash Point exceeds the Ambient Temperature by 10 deg C or more, use containment booms and remove from the surface by skimming or with suitable absorbents when conditions permit. If the Flash Point does not exceed the Ambient Air Temperature by at least 10C, use booms as a barrier to protect shorelines and allow material to evaporate. Seek the advice of a specialist before using dispersants.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

ENVIRONMENTAL PRECAUTIONS
Large Spills: Dyke far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.

SECTION 7  HANDLING AND STORAGE

HANDLING
Avoid contact with skin. Prevent small spills and leakage to avoid slip hazard. Material can accumulate static charges which may cause an electrical spark (ignition source). When the material is handled in bulk, an electrical spark could ignite any flammable vapors from liquids or residues that may be present (e.g., during switch-loading operations). Use proper bonding and/or earthing procedures. However, bonding and earthing may not eliminate the hazard from static accumulation. Consult local applicable standards for guidance. Additional references include American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practice on Static Electricity) or CENELEC CLC/TR 50404 (Electrostatics - Code of practice for the avoidance of hazards due to static electricity).

Loading/Unloading Temperature: Ambient
Transport Temperature: Ambient
Transport Pressure:    [Ambient]

Static Accumulator:   This material is a static accumulator. A liquid is typically considered a nonconductive, static accumulator if its conductivity is below 100 pS/m (100x10E-12 Siemens per meter) and is considered a semiconductive, static accumulator if its conductivity is below 10,000 pS/m. Whether a liquid is nonconductive or semiconductive, the precautions are the same. A number of factors, for example liquid temperature, presence of contaminants, anti-static additives and filtration can greatly influence the conductivity of a liquid.

STORAGE
The container choice, for example storage vessel, may effect static accumulation and dissipation. Keep container closed. Handle containers with care. Open slowly in order to control possible pressure release. Store in a cool, well-ventilated area. Storage containers should be earthed and bonded. Fixed storage containers, transfer containers and associated equipment should be grounded and bonded to prevent accumulation of static charge.
Storage Temperature:    [Ambient]
Storage Pressure:       [Ambient]

Suitable Containers/Packing:    Tankers; Tank Trucks; Railcars; Barges; Drums
Suitable Materials and Coatings (Chemical Compatibility):    Inorganic Zinc Coatings; Epoxy Phenolics; Teflon; Neoprene; Stainless Steel; Carbon Steel
Unsuitable Materials and Coatings:    Vinyl Coatings; Natural Rubber; Butyl Rubber; Ethylene-propylene-diene monomer (EPDM)

SECTION 8  EXPOSURE CONTROLS / PERSONAL PROTECTION

<table>
<thead>
<tr>
<th>Substance Name</th>
<th>Form</th>
<th>Limit/Standard</th>
<th>Note</th>
<th>Source</th>
</tr>
</thead>
<tbody>
<tr>
<td>NAPHTHA (PETROLEUM), HYDROTREATED HEAVY</td>
<td>Vapour.</td>
<td>RCP - TWA 1200 mg/m3 171 ppm</td>
<td>Total Hydrocarbons</td>
<td>Supplier</td>
</tr>
</tbody>
</table>

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

ENGINEERING CONTROLS

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider:
Adequate ventilation should be provided so that exposure limits are not exceeded. Use explosion-proof ventilation equipment.

PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

Respiratory Protection:    If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:
Half-face filter respirator

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapour warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

**Hand Protection:** Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

- If prolonged or repeated contact is likely, chemical-resistant gloves are recommended. If contact with forearms is likely, wear gauntlet-style gloves.

**Eye Protection:** If contact is likely, safety glasses with side shields are recommended.

**Skin and Body Protection:** Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:

- If prolonged or repeated contact is likely, chemical, and oil resistant clothing is recommended.

**Specific Hygiene Measures:** Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practise good housekeeping.

**ENVIRONMENTAL CONTROLS**

Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions.

### SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

**Note:** Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

**GENERAL INFORMATION**

- Physical State: Liquid
- Form: Clear
- Colour: Colourless
- Odour: Odourless
- Odour Threshold: N/D

**IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Relative Density (at 15 °C)</td>
<td>0.767</td>
</tr>
<tr>
<td>Density (at 15 °C)</td>
<td>769 kg/m³ (6.42 lbs/gal, 0.77 kg/dm³)</td>
</tr>
<tr>
<td>Flash Point [Method]</td>
<td>&gt;61°C (142°F) [ASTM D-93]</td>
</tr>
<tr>
<td>Flammable Limits (Approximate volume % in air)</td>
<td>LEL: 0.7        UEL: 5.3</td>
</tr>
<tr>
<td>Autoignition Temperature</td>
<td>335°C (635°F)</td>
</tr>
<tr>
<td>Boiling Point / Range</td>
<td>185°C (365°F) - 211°C (412°F)</td>
</tr>
<tr>
<td>Vapour Density (Air = 1)</td>
<td>5.6 at 101 kPa</td>
</tr>
<tr>
<td>Vapour Pressure</td>
<td>0.064 kPa (0.48 mm Hg) at 20°C</td>
</tr>
<tr>
<td></td>
<td>0.28 kPa (2.1 mm Hg) at 50°C</td>
</tr>
</tbody>
</table>
Evaporation Rate (n-butyl acetate = 1): \(< 0.1\)

pH: N/A

Log Pow (n-Octanol/Water Partition Coefficient): N/D

Solubility in Water: Negligible

Viscosity: 1.55 cSt (1.55 mm2/sec) at 40°C | 1.99 cSt (1.99 mm2/sec) at 25°C

Oxidizing Properties: See Hazards Identification Section.

OTHER INFORMATION

Freezing Point: N/D
Melting Point: N/A
Pour Point: -57°C (-71°F)
Molecular Weight: 163
Hygroscopic: No
Coefficient of Thermal Expansion: 0.00078 V/V/DEG C

<table>
<thead>
<tr>
<th>SECTION 10</th>
<th>STABILITY AND REACTIVITY</th>
</tr>
</thead>
<tbody>
<tr>
<td>STABILITY:</td>
<td>Material is stable under normal conditions.</td>
</tr>
<tr>
<td>CONDITIONS TO AVOID:</td>
<td>Avoid heat, sparks, open flames and other ignition sources.</td>
</tr>
<tr>
<td>MATERIALS TO AVOID:</td>
<td>Strong oxidizers</td>
</tr>
<tr>
<td>HAZARDOUS DECOMPOSITION PRODUCTS:</td>
<td>Material does not decompose at ambient temperatures.</td>
</tr>
<tr>
<td>HAZARDOUS POLYMERIZATION:</td>
<td>Will not occur.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>SECTION 11</th>
<th>TOXICOLOGICAL INFORMATION</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>ACUTE TOXICITY</th>
</tr>
</thead>
<tbody>
<tr>
<td>Route of Exposure</td>
</tr>
<tr>
<td>------------------</td>
</tr>
<tr>
<td>Inhalation</td>
</tr>
<tr>
<td>Toxicity: Data available.</td>
</tr>
<tr>
<td>Irritation: Data available.</td>
</tr>
<tr>
<td>Ingestion</td>
</tr>
<tr>
<td>Toxicity: LD50 &gt; 10000 mg/kg</td>
</tr>
<tr>
<td>Skin</td>
</tr>
<tr>
<td>Toxicity: LD50 &gt; 3160 mg/kg</td>
</tr>
<tr>
<td>Irritation: Data available.</td>
</tr>
<tr>
<td>Eye</td>
</tr>
<tr>
<td>Irritation: Data available.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>CHRONIC/OTHER EFFECTS</th>
</tr>
</thead>
<tbody>
<tr>
<td>For the product itself:</td>
</tr>
<tr>
<td>Vapour/aerosol concentrations above recommended exposure levels are irritating to the eyes and respiratory tract, may cause headaches, dizziness, anaesthesia, drowsiness, unconsciousness and other central nervous system effects including death. Prolonged and/or repeated skin contact with low viscosity materials may defat</td>
</tr>
</tbody>
</table>
the skin resulting in possible irritation and dermatitis. Small amounts of liquid aspirated into the lungs during ingestion or from vomiting may cause chemical pneumonitis or pulmonary edema. Care must be taken to ensure garments cleaned with solvents are completely dry before being worn. Drycleaning solvent not totally removed from adsorbent clothing (e.g., shoulder pads, waist bands, etc.) that remains in contact with the skin for prolonged periods may cause skin irritation including redness, swelling and possibly blistering.

CMR Status: None.

--REGULATORY LISTS SEARCHED--
1 = IARC 1
2 = IARC 2A
3 = IARC 2B
4 = ACGIH ALL
5 = ACGIH A1
6 = ACGIH A2

SECTION 12  ECOLOGICAL INFORMATION

The information given is based on data available for the material, the components of the material, and similar materials.

ECOTOXICITY
Material -- Not expected to be harmful to aquatic organisms.
Material -- Not expected to demonstrate chronic toxicity to aquatic organisms.

PERSISTENCE AND DEGRADABILITY
Biodegradation: Material -- Expected to be readily biodegradable.
Hydrolysis: Material -- Transformation due to hydrolysis not expected to be significant.
Photolysis: Material -- Transformation due to photolysis not expected to be significant.
Atmospheric Oxidation: Material -- Expected to degrade rapidly in air

OTHER ECOLOGICAL INFORMATION
VOC (EPA Method 24): 6.401 lbs/gal

SECTION 13  DISPOSAL CONSIDERATIONS

Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

DISPOSAL RECOMMENDATIONS
Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products.
REGULATORY DISPOSAL INFORMATION

Empty Container Warning: Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

SECTION 14 TRANSPORT INFORMATION

LAND (TDG): Not Regulated for Land Transport

LAND (DOT)

Proper Shipping Name: PETROLEUM DISTILLATES, N.O.S
Hazard Class & Division: COMBUSTIBLE LIQUID
ID Number: 1268
Packing Group: III
ERG Number: 128
Label(s): NONE
Transport Document Name: UN1268, PETROLEUM DISTILLATES, N.O.S., COMBUSTIBLE LIQUID, PG III

Footnote: This material is not regulated under 49 CFR in a container of 450 litre/119 gallon capacity or less when transported solely by land, as long as the material is not a hazardous waste, a marine pollutant, or specifically listed as a hazardous substance.

SEA (IMDG): Not Regulated for Sea Transport according to IMDG-Code

AIR (IATA): Not Regulated for Air Transport

SECTION 15 REGULATORY INFORMATION

WHMIS Classification: Class B, Division 3: Combustible Liquids

This product has been classified in accordance with hazard criteria of the Controlled Products Regulations and the (M)SDS contains all the information required by the Controlled Products Regulations.

CEPA: All components of this material are either on the Canadian Domestic Substances List (DSL), exempt, or have been notified under CEPA.

Complies with the following national/regional chemical inventory requirements: AICS, DSL, ENCS, IECSC, KECI, PICCS, TSCA

The Following Ingredients are Cited on the Lists Below: None.
--REGULATORY LISTS SEARCHED--
1 = TSCA 4  
2 = TSCA 5a2  
3 = TSCA 5e  
4 = TSCA 6  
5 = TSCA 12b  
6 = NPRI

SECTION 16 OTHER INFORMATION
N/D = Not determined, N/A = Not applicable

THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:
Revision Changes:
Section 06: Protective Measures was modified.
Section 09: Phys/Chem Properties Note was modified.
Section 09: Boiling Point C(F) was modified.
Section 09: Pour Point C(F) was modified.
Section 09: Density - Header was modified.
Section 09: Density kg/m3(lbs/gal) was modified.
Section 08: Comply with applicable regulations phrase was modified.
Section 09: VAPOUR PRESSURE was modified.
Section 09: Vapour Pressure was modified.
Section 09: Relative Density - Header was modified.
Section 09: Flash Point C(F) was modified.
Section 09: Autoignition Temperature was modified.
Section 09: Viscosity was modified.
Section 09 Viscosity was modified.
Section 14: LAND (TDG) - Header was modified.
Section 15: National Chemical Inventory Listing - Header was modified.
Section 15: National Chemical Inventory Listing was modified.
Section 11: Additional Health Information was modified.
Composition: Component table was modified.
Section 08: Exposure Limits Table was modified.
Section 01: Company Contact Methods Sorted by Priority was modified.
Section 09: Form - Header was added.
Section 09: Physical State was added.
Section 09: Form - Header was deleted.
Section 09: Physical State was deleted.

PRECAUTIONARY LABEL TEXT:
Contains: NAPHTHA (PETROLEUM), HYDROTREATED HEAVY
WHMIS Classification: Class B, Division 3: Combustible Liquids

HEALTH HAZARDS
Repeated exposure may cause skin dryness or cracking. If swallowed, may be aspirated and cause lung damage.

PHYSICAL HAZARDS
Combustible. Material can accumulate static charges which may cause an ignition.

PRECAUTIONS
Avoid contact with skin. Use proper bonding and/or earthing procedures. However, bonding and earthing may not eliminate the hazard from static accumulation.
FIRST AID

Inhalation: Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

Eye: Flush thoroughly with water. If irritation occurs, get medical assistance.

Oral: Seek immediate medical attention. Do not induce vomiting.

Skin: Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse.

FIRE FIGHTING MEDIA

Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish flames.

SPILL/LEAK

Land Spill: Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Stop leak if you can do so without risk. Prevent entry into waterways, sewer, basement or confined areas. A vapour-suppressing foam may be used to reduce vapour. Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers. Recover by pumping or with suitable absorbent.

Water Spill: Stop leak if you can do so without risk. Confine the spill immediately with booms. Eliminate sources of ignition. Warn other shipping. Remove from the surface by skimming or with suitable absorbents. Report spills as required to appropriate authorities. If the Flash Point exceeds the Ambient Temperature by 10 deg C or more, use containment booms and remove from the surface by skimming or with suitable absorbents when conditions permit. If the Flash Point does not exceed the Ambient Air Temperature by at least 10C, use booms as a barrier to protect shorelines and allow material to evaporate. Seek the advice of a specialist before using dispersants.

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